

AMENDMENT TO THE SPECIFICATION

Please replace the first full paragraph on page 5 of the specification with the following amended paragraph:

Figure 2 shows how a suitable overhanging lip can be formed without any additional machining step. In Figure 2, the oil filler hole 40 is formed as part of a cast sump 30 having an oil reservoir 36. Agricultural vehicles often use structural engines, which are so called because the engine and transmission form part of the vehicle chassis and are ~~replied~~ relied upon for structural rigidity. In such engines, the oil sump is formed as a substantial casting because it is not only used as an oil reservoir but to stiffen the engine block. The oil sump 30 is bolted on to the underside of the cylinder block 32 with the interposition of a suitable sealing gasket 38. The mating surfaces of the cylinder block 32 and the oil sump 30 are of course machined flat in order to achieve an effective seal.